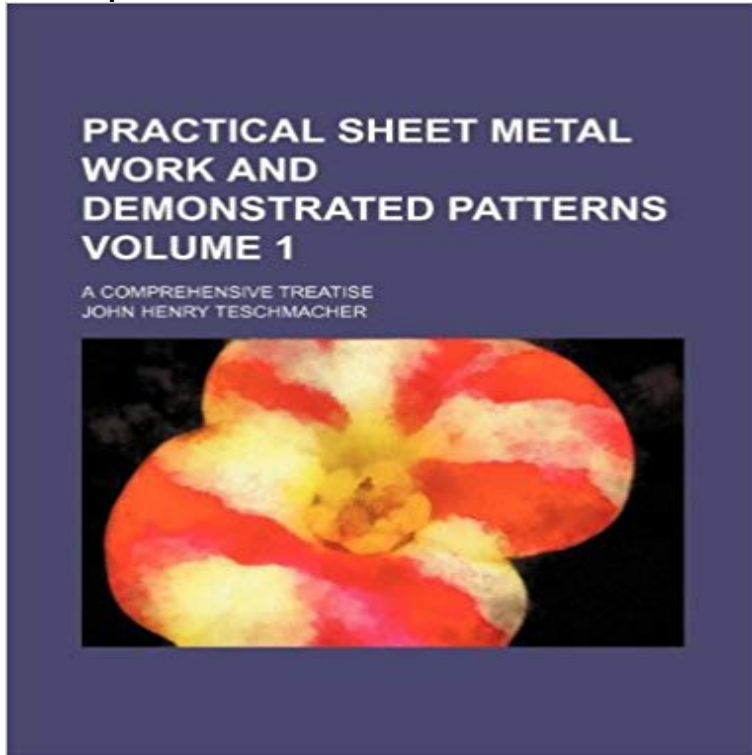


# Practical Sheet Metal Work and Demonstrated Patterns Volume 1; A Comprehensive Treatise



This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1910 Excerpt: ...elbow with a double offset and it is specified that the given profile be maintained in all three of the parts thereby having the same area throughout, Fig. 67. An elevation is drawn with the offset required when viewed in elevation. In its correct position and as a plan the profile D is drawn and E 7, to represent the offset in plan. For a shop drawing the profile D would be first drawn in lead pencil then on the inside of the lines a colored line would be drawn, Njf likewise letters, etc., would be colored. This makes the important parts of the drawing distinct and of course conspicuous. To obtain the patterns we must have an oblique view so lines 7 F and G H, are drawn indefinitely and at right angle to E 7, as shown. Locate at pleasure point J, on line 7 F. Take the height K L, of the elevation and from J, place this height on line 7 F, as J M. Perpendicular to 7 F, from J, draw a line to G, H, and at the intersection N, connect with M, as shown. Bisect the angle 7 M N. This bisecting line is the miter line. Drop lines parallel to 7 F, from the numbered points of the profile to the miter line. On line 6 P, place the space B R, of the elevation which will be S T. At right angle to the lines as 7 F, draw a line as S U, on which step the stretchout of profile D. From these points and perpendicular to S U, draw lines and intersect with lines from like numbers on the miter line. This will be the miter cut, for all three parts. The drawing is taken from the board and to help the man who cuts the material the draftsman makes various notes and perhaps freehand sketches. It is obvious that W, is full pattern for part 1. And for part 2, he writes a note on the drawing and tells cutter to move miter cut along the line of the arrows

on 7, the distance N M, of the obli...

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